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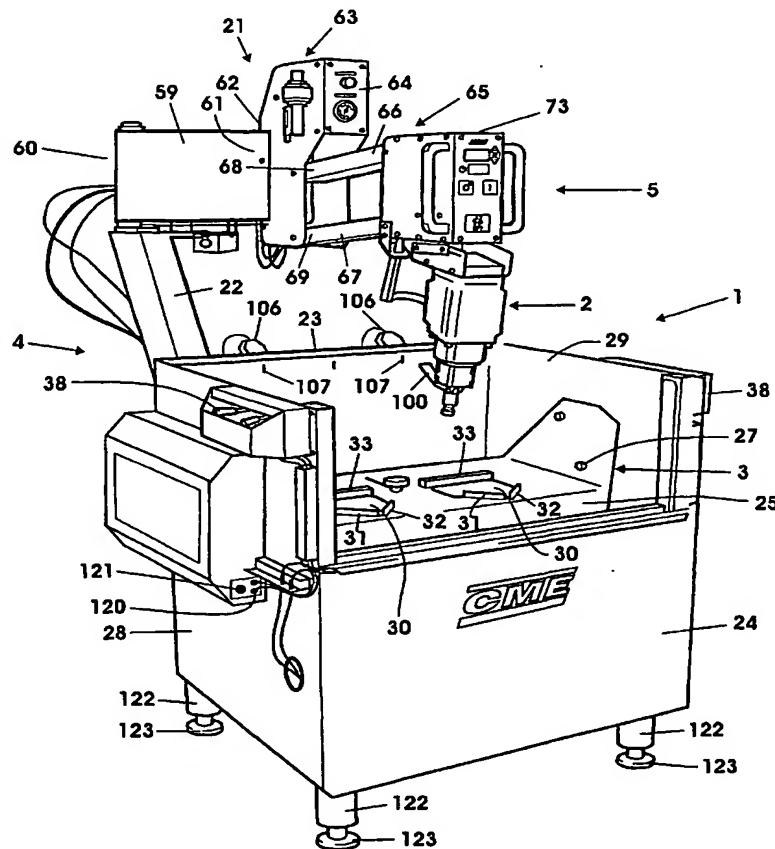
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(54) Title: GRINDING APPARATUS FOR BUTTONS ON ROCK DRILL BIT



(57) Abstract: The present invention relates to grinding apparatus for grinding the hard metal inserts of rock drill bits, said grinding apparatus having a grinding machine carried on an support system that provides a feed pressure for said grinding machine during grinding, said grinding machine equipped with a grinding pin driven by motor to rotate about its longitudinal axis wherein the grinding cup is rotated at variable speeds and the support system provides a variable feed pressure.



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